# **Creating Additive Value**





## **MAGRABAR®** Defoamers for Beverages

	MAGRABAR 4000	MAGRABAR PD-920	MAGRABAR 2010	MAGRABAR 3001	MAGRABAR PD-4447	MAGRABAR PD-602	MAGRABAR 10-SN
	1/100						
Chemistry	Vegetable Oil Based	Food Grade Glycerides (E471)	Vegetable Oil Based	Vegetable Oil Based	Polyoxyalkylene Glycol Based	Vegetable Oil Based	Silicone Emulsion
Non-GMO	✓	✓	✓	✓			
Silicone Free	✓	✓	✓	✓	✓		
Food Additive	✓	✓	✓	✓			
Processing Aid	✓	✓	✓	✓	✓	✓	✓
Dispensing Systems	✓	✓	✓	✓			
Filling Process	✓	✓	✓	✓	✓	✓	✓

While clean label is not strictly defined, they can be attributed to defoamers that are vegetable oil based, silicone-free, Non-GMO and organic compliant.



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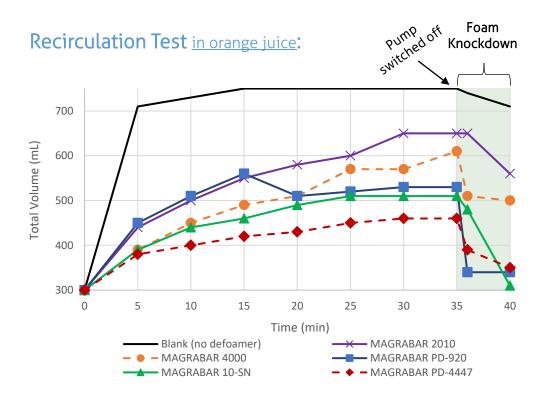


### Carbonator Foam Test in cola syrup:

	Blank (no defoamer)	MAGRABAR PD-602	MAGRABAR 3001	MAGRABAR PD-920			
		Clean Label					
Initial							
After 30 seconds							

#### **Testing Method:**

- » 400mL of a diluted cola syrup with 25ppm defoamer was prepared in a 500mL bottle and tested in a carbonator foam test. Carbon dioxide (CO<sub>2</sub>) was added for 2 seconds.
- » Pictures were taken after carbon dioxide addition.



### Testing Method:

- » Using a peristaltic pump, an orange juice was continuously recirculated within a 1000 mL graduated cylinder.
- The total volume was recorded at specific times during the test.
- Once the recirculating action was stopped, the collapse was recorded by monitoring the foam volume over time.

\*All defoamers dosed at 0.05%



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